

Work Order ID 84818

84818

Page 1

Thursday, May 31, 2012 1:34:41 PM

Item ID: D350-636-016

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube STD w/ Training Wearplates, RH

Stop ***NS2***

Start Date: 5/23/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/24/2012 Req'd Qty: 1.00 ***1***

Customer: CU-DAR001

Reference: RMA RA111351 - RETURN

Approvals: Process Plan: *MF* Date: 12-05-31 Tooling:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D3492	C
D4168	A
IIN-D350-636	I

100

100

QC

Quality Control

Memo

INSPECT RA 111351
D350-636-016 X 1 B75349

DISSASSEMBLE TUBE
STRIP, REPOWDER COAT AND RE-ASSEMBLE

KIT IS NO LONGER GOOD, ONLY D2741 AND D3488-042 IS GOOD

B71956

0.00

0.00

Memo

DISSASSEMBLE TUBE AND SCRAP HARDWARE

STRIP ENTIRE TUBE, D 3488-041 AND D2741

110

110

HandFinish

Hand Finishing

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1K7		TE APPROVAL #09-89 TEL: 1-813-632-5200	
P/N	D350-636-016	CHG	CHG002
DESC.	Skidtube RH	STC	SH99-7
LOT	B75349	STC	SR00646SE
MODEL	AS350/355	STC	
MADE IN CANADA			

CHG 002
OR
003

1x d JU 12/06/01

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Item ID: D350-636-016

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N900040100Setup Start ***NS1***

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Stop ***NS2***Start Date: 5/23/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/24/2012 Req'd Qty: 1.00 ***1***

Customer: CU-DAR001

Reference: RMA RA111351

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

HandFinish

Memo

0.00

Hand Finishing

Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch.

140

QC3- Inspect Part Finish

0.00

140

QC

Memo

0.00

Quality Control

*Scrubbed**1 x 6 12/06/06**ML 12/06/06*

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Reference: RMA RA111351

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum 0.00

150

Powdercoat

Memo

0.00

Powder Coating

REPOWDER COAT TUBE, D2741 AND D3488-041

START TIME: 1:10

OVEN TEMPERATURE: 320°F

FINISH TIME: 1:40

160

QC3- Inspect Part Finish

0.00

160

QC

Memo

0.00

Quality Control

IX

m-y
12/06/06

1xRM d Ill 11/06/07

m121134

Work Order ID 84818

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Item ID: D350-636-016

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N9000040100

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Stop *NS2*

Start Date: 5/23/2012 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/24/2012 Req'd Qty: 1.00 *1*

Customer: CU-DAR001

Reference: RMA RA111351

Approvals: Process Plan: Date: Tooling: Date: QC: Date: SPC (Y/N): Date:

Run Start *NR1* Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170		0.00							
170									
HandFinish	Memo	0.00							
Hand Finishing	1- Install inserts as per Dwg D4168								
	1-Inspect for Foreign Objects								
	2-Spray inside of tube with "LPS-3" batch: N/A								
	3-Install blade fitting D3488-041, wearshoes and ground handling hardware as per dwg D4168 SIKA FLEX 241 BATCH: 121409 EXP DATE: 13/07								
	4-assemble o'ring to plug as per dwg D3492 and apply o'ring lube A/R 55-o'ring lube batch: 110348								
	5-Coat all exposed fasteners with "LPS Procyon" batch: 114596								

180

QC5- Inspect part completeness to step on W/O 0.00

180

QC

Memo

0.00

Quality Control

Pick Kit

12/6/12

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Cust Item ID:

Required Date: 5/24/2012 Req'd Qty: 1.00 ***1***

Customer: CU-DAR001

Reference: RMA RA111351

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run Start *NR1*
	QC:	Date:	SPC (Y/N):	Date:	Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: <u>12</u>	0.00							
190									
Packaging									
Packaging	<i>S 12/6/20</i> Memo	0.00							
	ID AND STOCK UNDER NEW BATCH NUMBER								
	ADD NEW PAPERWORK								
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

Rec

for MLS 12-6-19 GAG002

12/6/20

12/6/22

MLS 12106/21

Picklist Print

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Work Order ID: 84818

Parent Item: D350-636-016

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev:A 10.09.28 new issue DD verf:EC
DD verf:EC

IPP Rev:B 11.04.14 ecn11-553
IPP Rev:C 11.10.18 as per NCR 11-906 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS4-1032-225 Insert		Purchased	No				Each	819.0000		4 ⁴	②P	12/06/07	

Location	Loc Qty	Loc Code
----------	---------	----------

ST281	796	
108696	146	
110768	62	
118386	55	
118966	68	
121269 ✓	465	
ST282	23	
120410	10	
120451	13	

AN3C34A BOLT	Purchased	No				Each	41.0000			1 ¹	②P	12/06/07	
-----------------	-----------	----	--	--	--	------	---------	--	--	----------------	----	----------	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST353	41	
116075 ✓	21	
117514	20	

AN3C36A BOLT	Purchased	No				Each	162.0000			4 ⁴	②P	12/06/07	
-----------------	-----------	----	--	--	--	------	----------	--	--	----------------	----	----------	--

Location	Loc Qty	Loc Code
----------	---------	----------

FG	4	
101261	4	
ST353	158	
116590	0	
119083	2	
119324 ✓	23	
121388	33	
121389	50	
121689	50	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 84818

Parent Item: D350-636-016

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C37A Purchased No Each 141.0000

BOLT

Location	Loc Qty	Loc Code
ST354	141	
116874	11	
117010	2	
120422	3	
121068	75	
121585	50	

AN3C42A Purchased No Each 32.0000

BOLT

Location	Loc Qty	Loc Code
ST354	32	
106176	1	
120464	6	
121103	25	

AN3C6A Purchased No Each 455.0000

BOLT

Location	Loc Qty	Loc Code
FP001	1	
111982	1	
ST351	454	
111982	2	
116419	23	
116549	2	
116704	12	
117619	10	
117688	1	
117872	5	
118422	13	
119449	21	
120423	3	
120693 ✓	162	
121682	200	

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 84818

Parent Item: D350-636-016

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

AN6C44A Purchased No Each 90.0000
BOLT

Location	Loc Qty	Loc Code
FG	2	
103964	2	
ST343	88	
121013	11	
121167 ✓	17	
121440	50	
121689 ✓	10	

4 4 (20) 12/06/07

AN8C21A Purchased No Each 57.0000
BOLT

Location	Loc Qty	Loc Code
ST343	57	
118758	3	
121167	4	
121275	50	

25 12/4/18

AN8C35A Purchased No Each 69.0000
BOLT

Location	Loc Qty	Loc Code
FP002	68	
115960	1	
118286 ✓	17	
121275	50	
ST346	1	
114442	0	
115188	0	
115960	1	

2 1 (20) 12/06/07

AN960C10L washer * NAS1149C0332R ✓ Purchased No Each 0.0000

121509 ✓

4 4 (20) 12/06/07

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 84818

Parent Item: D350-636-016

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D2745 Bushing Manufactured No Each 130.0000

9 ⁸ 12/06/07

Location	Loc Qty	Loc Code
FP	6	
79518	6	
FP001	124	
69529	1	
76142	1	
83260 ✓	122	

D3492-1 Plug Manufactured No Each 265.0000

8

Location	Loc Qty	Loc Code
FP002	242	
69531	8	
74444	2	
76235	4	
83259	228	
FP-A	23	
83098	23	

D3492-3 Plug Manufactured No Each 175.0000

8

Location	Loc Qty	Loc Code
FP-A	175	
81967	5	
83099	48	
83529	122	

D3493-1 Washer Manufactured No Each 27.0000

2

Location	Loc Qty	Loc Code
ST050	27	
77573	1	
82023	26	

2

12/6/18

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 84818

Parent Item: D350-636-016

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D350-636-016

Manufactured No

Each 1.0000

1

Skidtube STD w/ Training Wearplates, RH

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	1	
62438	0	
62903	0	
64953	0	
66106	0	
81400	1	

D3631-1

Manufactured No

Each 355.0000

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	340	
81874	2	
83588 ✓	338	
ST072	15	
68062	2	
75548	13	

D3873-1

Manufactured No

Each 462.0000

Bushing

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST057	6	
79561	6	
ST067	456	
64760	1	
68247	4	
73829	19	
73830	2	
76791 ✓	410	
79560	20	

12/06/12

8 12/06/07

7 12/06/07

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 84818

Parent Item: D350-636-016

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D4170-1
Bushing

Manufactured No

Each 95.0000

4

Location

Loc Qty

Loc Code

LG 50
82222 50
LG001 45
71344 5
82043 40

D4171-1

Bushing

Manufactured No

Each 22.0000

Location

Loc Qty

Loc Code

ST104 22
77008 2
82385 20

MS21043-3

Nut

Purchased No

Each 1,557.0000

Location

Loc Qty

Loc Code

FG 72
103691 72
GA 14
120693 14
ST301 1471
118077 2
118614 51
118686 30
119758 20
121255 368
121708 1000

4
1 1 20 12/06/07
5 5 12/06/07

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 84818

Parent Item: D350-636-016

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-6

Purchased

No

Each 622.0000

NUT

4 4 12/06/07

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	20	
103693	20	
ST301	602	
117887	2	
118384 ✓	100	
120308	500	

MS21083C8

Purchased

No

Each 82.0000

NUT

1 1 12/06/07

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
304	76	
121185 ✓	30	
121349	46	
FP002	1	
115884	1	
ST303	4	
115884	0	
118077	1	
119309	2	
119638	1	
ST304	1	
121524	1	

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Parent Item: D350-636-016

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Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

MS21083C8

Purchased

No

Each

82.0000

NUT

Location

Loc Qty

Loc Code

304

76

121185

30

121349

46

FPC02

1

115884

1

ST303

4

115884

0

118077

1

119309

2

119638

1

ST304

1

121524

1

NAS1149C0363R

Purchased

No

Each

2,958.0000

Washer

Location

Loc Qty

Loc Code

ST297

2958

114742

2958

NAS1149C0832R

Purchased

No

Each

258.0000

WASHER

Location

Loc Qty

Loc Code

ST297

258

114915

258

NAS1149D0863J

Purchased

No

Each

251.0000

WASHER

Location

Loc Qty

Loc Code

ST298

251

118078

34

119307

17

120308

100

121556

100

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Parent Item: D350-636-016

Parent Item Name: Skidtube STD w/ Training Wearplates, RH

Start Date: 5/23/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1515H3L

Purchased

No

Each

150.0000

WASHER

Location

Loc Qty

Loc Code

FG	40	
102472	40	
ST277	110	
118686	3	
119438	1	
120360	11	
121243	2	
121556 ✓	93	

NAS1611-010

Purchased

No

Each

188.0000

O-RING

Location

Loc Qty

Loc Code

FP001	188	
110915	14	
117460	8	
118077	1	
118612	3	
119438	47	
121259	2	
121415	4	
121584 ✓	59	
121723	50	

NAS1611-013

Purchased

No

Each

369.0000

O-RING

Location

Loc Qty

Loc Code

FP001	369	
116582	5	
117291	2	
117887	53	
119623	36	
121584	23	
121825 ✓	200	
121826	50	

4 (2P) 12/06/07

8 8 (2P) 12/06/07

8 8 (2P) 12/06/07

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QTY -041	QTY -042	QTY -043	QTY -044	PART NUMBER	DESCRIPTION
X				D4168-041	350 SKIDTUBE ASSEMBLY, LH
	X			D4168-042	350 SKIDTUBE ASSEMBLY, RH
		X		D4168-043	350 SKIDTUBE ASSEMBLY, LH
			X	D4168-044	350 SKIDTUBE ASSEMBLY, RH
1	1	1	1	D2739	WEB
8	8	8	8	D2743	SPACER
1	1	1	1	D2744	CAP
8	8	8	8	D2745	BUSHING
1		1		D3488-041	BLADE FITTING, LH
	1		1	D3488-042	BLADE FITTING, RH
4	4	4	4	D3490-1	SPACER
4	4			D3490-3	SPACER
		4	4	D3490-5	SPACER
8	8	8	8	D3492-041	PLUG ASSEMBLY
8	8			D3492-043	PLUG ASSEMBLY
		8	8	D3492-045	PLUG ASSEMBLY
8	8	8	8	D3631-1	WASHER
7	7	7	7	D3873-1	BUSHING
1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
1				D4168-1	SKIDTUBE WELDMENT, LH
	1			D4168-2	SKIDTUBE WELDMENT, RH
		1		D4168-3	SKIDTUBE WELDMENT, LH
			1	D4168-4	SKIDTUBE WELDMENT, RH
4	4	4	4	D4170-1	SPACER
1	1	1	1	D4171-1	BUSHING
4	4	4	4	ALS4-1032-225	INSERT
4	4	4	4	AN3C6A	BOLT
1	1	1	1	AN3C34A	BOLT
4	4	4	4	AN3C36A	BOLT
4	4	4	4	AN6C44A	BOLT
1	1	1	1	AN8C35A	BOLT
9	9	9	9	AN960C10	WASHER (OR NAS1149CO363R)
4	4	4	4	AN960C10L	WASHER (OR NAS1149CO332R)
1	1	1	1	AN960C816L	WASHER (OR NAS1149CO832R)
5	5	5	5	MS21043-3	NUT
4	4	4	4	MS21043-6	NUT
1	1	1	1	MS21083C8	NUT
4	4	4	4	NAS1515H3L	WASHER

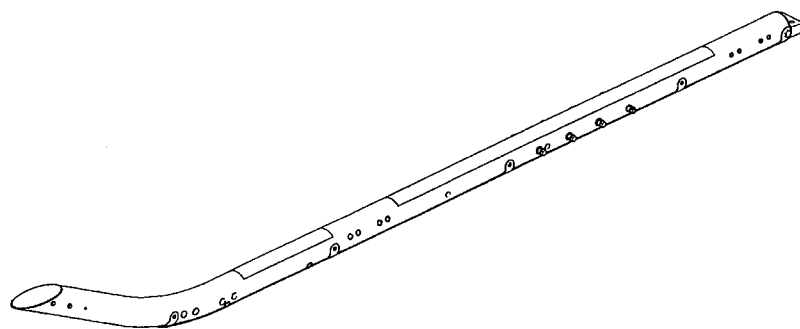
GENERAL NOTES:

- MATERIAL: MAKE D4168-1/-2/-3/-4 FROM D2600-3 EXTRUSION (INITIAL LENGTH = 120.0).
- FINISH:
 - CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIOR TO INSTALLING D2739 WEB.
 - POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
 - BLACK ANTI-SKID PAINT AS INDICATED TO 1.0 ABOVE SKIDTUBE CENTER-LINE PER DART 005 4.4 (OPTIONAL).
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: D4168-041/-042/-043/-044 = 32.3 LBS
- WELD PER DART QSI 004
- FINAL CONFIGURATION SHOULD HAVE THE FOLLOWING MINIMUM MECHANICAL PROPERTIES:
 - MINIMUM YIELD TENSILE STRENGTH = 35 KSI
 - MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI
- COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY, CLEAN EXCESS OFF
- POWDER COATING WITH MEK DEGREASER.
- SPACER AND PLUG INSTALLED SAME AS SECTION AJ-AJ EXCEPT HORIZONTAL
- SPACER AND PLUG INSTALLED SAME AS SECTION AP-AP EXCEPT HORIZONTAL

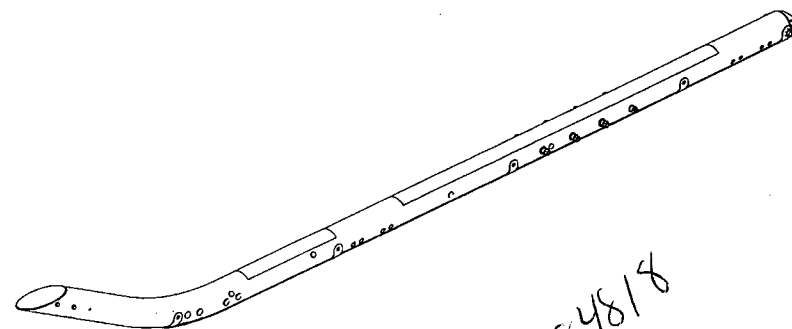
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D4168-041 350 SKIDTUBE ASSEMBLY, LH

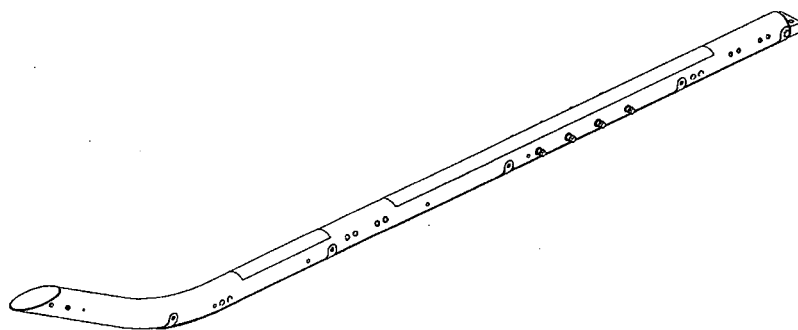


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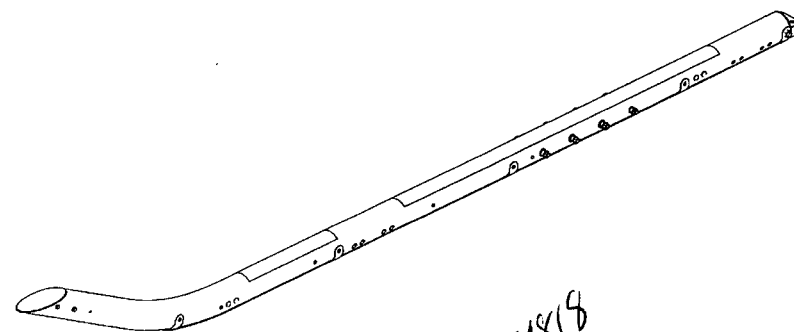
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D4168-043 350 SKIDTUBE ASSEMBLY, LH

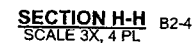
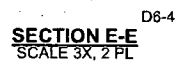


D4168-044 350 SKIDTUBE ASSEMBLY, RH

89818

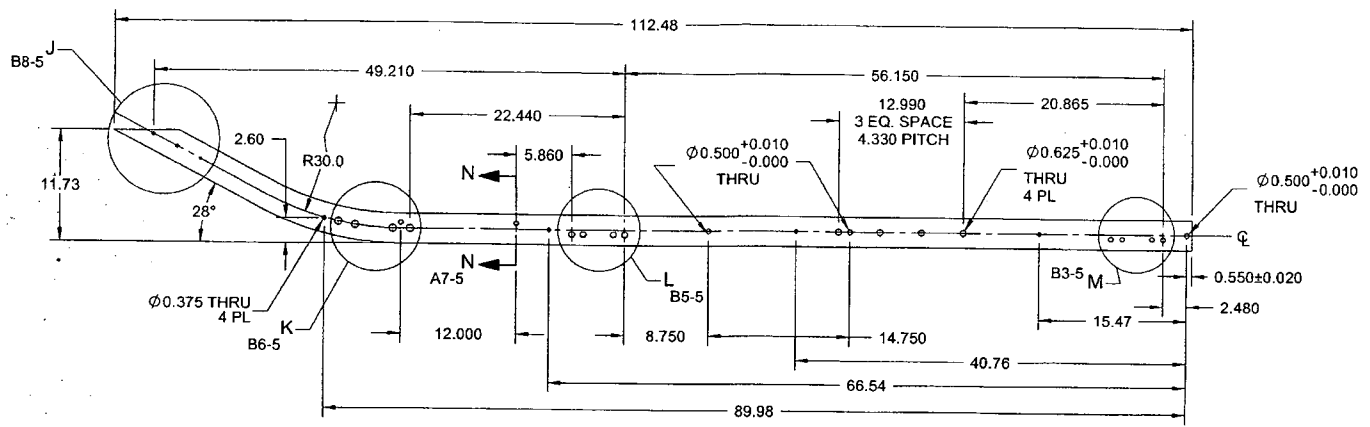
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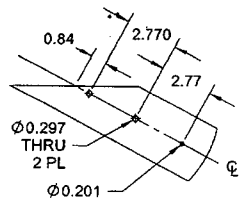


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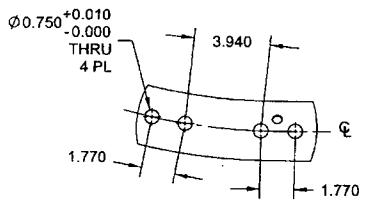
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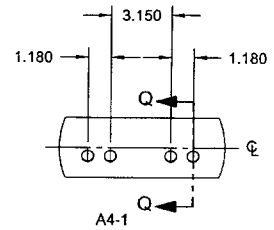
D4168-2 RH SKIDTUBE



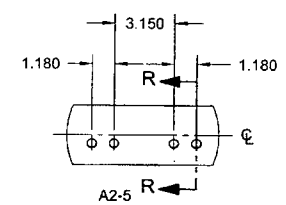
DETAIL J
SCALE 2X



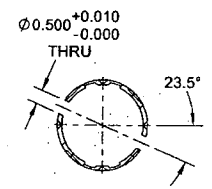
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SCALE 2X



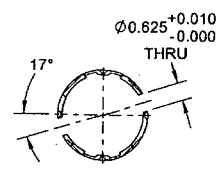
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SCALE 2X



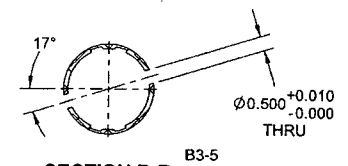
DETAIL M
SCALE 2X



SECTION N-N
SCALE 3X, 2 PL



SECTION Q-Q
SCALE 3X, 4 PL

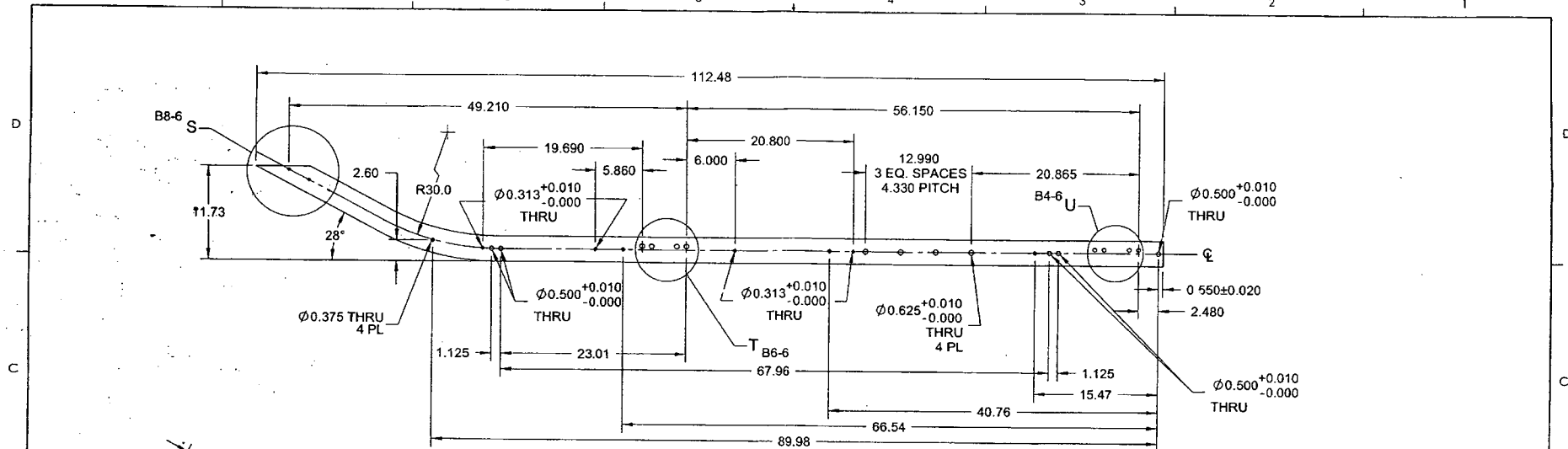


SECTION R-R
SCALE 3X, 4 PL

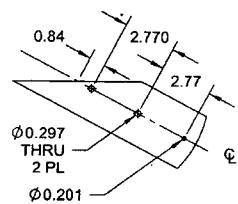
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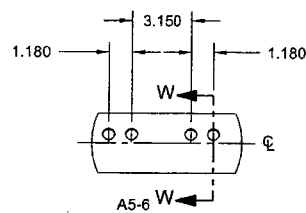
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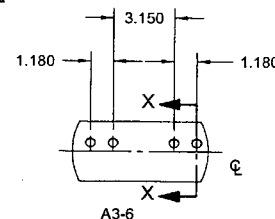
D4168-3 LH SKIDTUBE



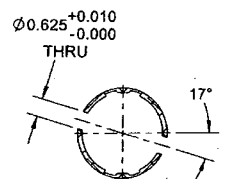
DETAIL S
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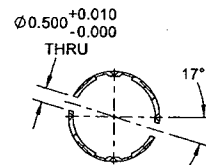
DETAIL T
SCALE 2X



DETAIL U
SCALE 2X



SECTION W-W
SCALE 3X, 4 PL



SECTION X-X
SCALE 3X, 4 PL

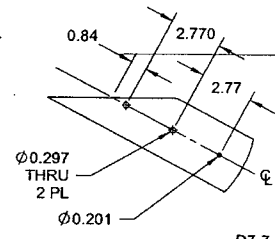
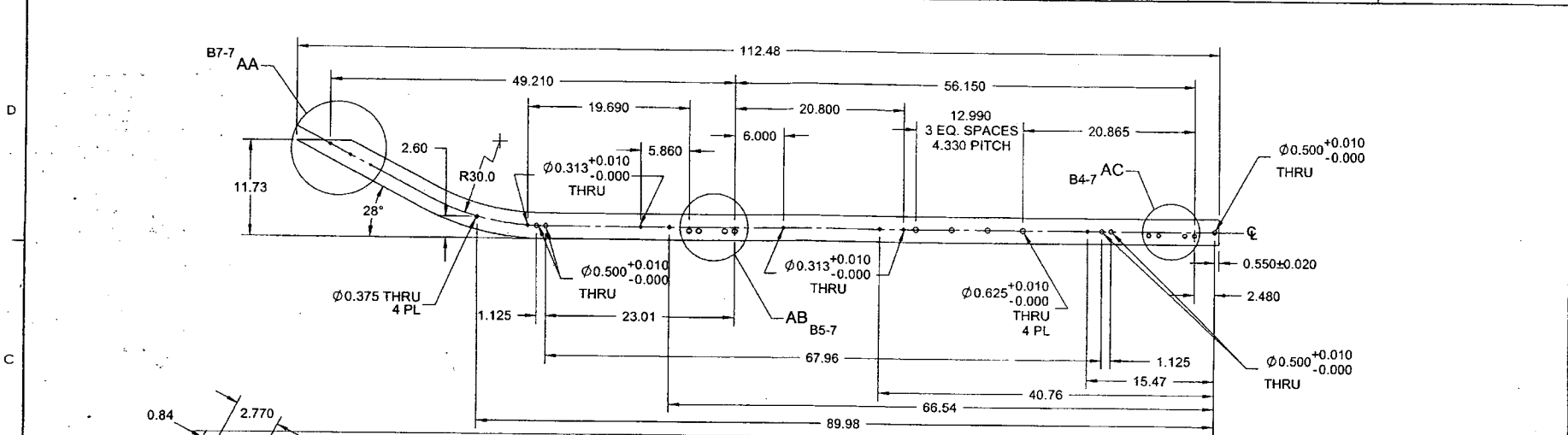
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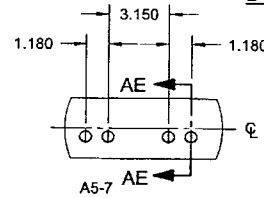
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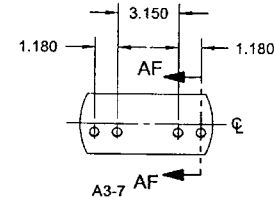
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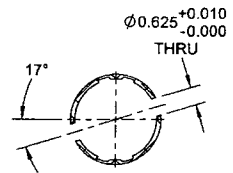
DETAIL AA
SCALE 2X
D7-7



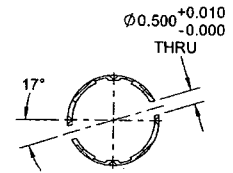
DETAIL AB
SCALE 2X
C4-7
A5-7



DETAIL AC
SCALE 2X
D3-7
A3-7



SECTION AE-AE
SCALE 3X, 4 PL
B6-7



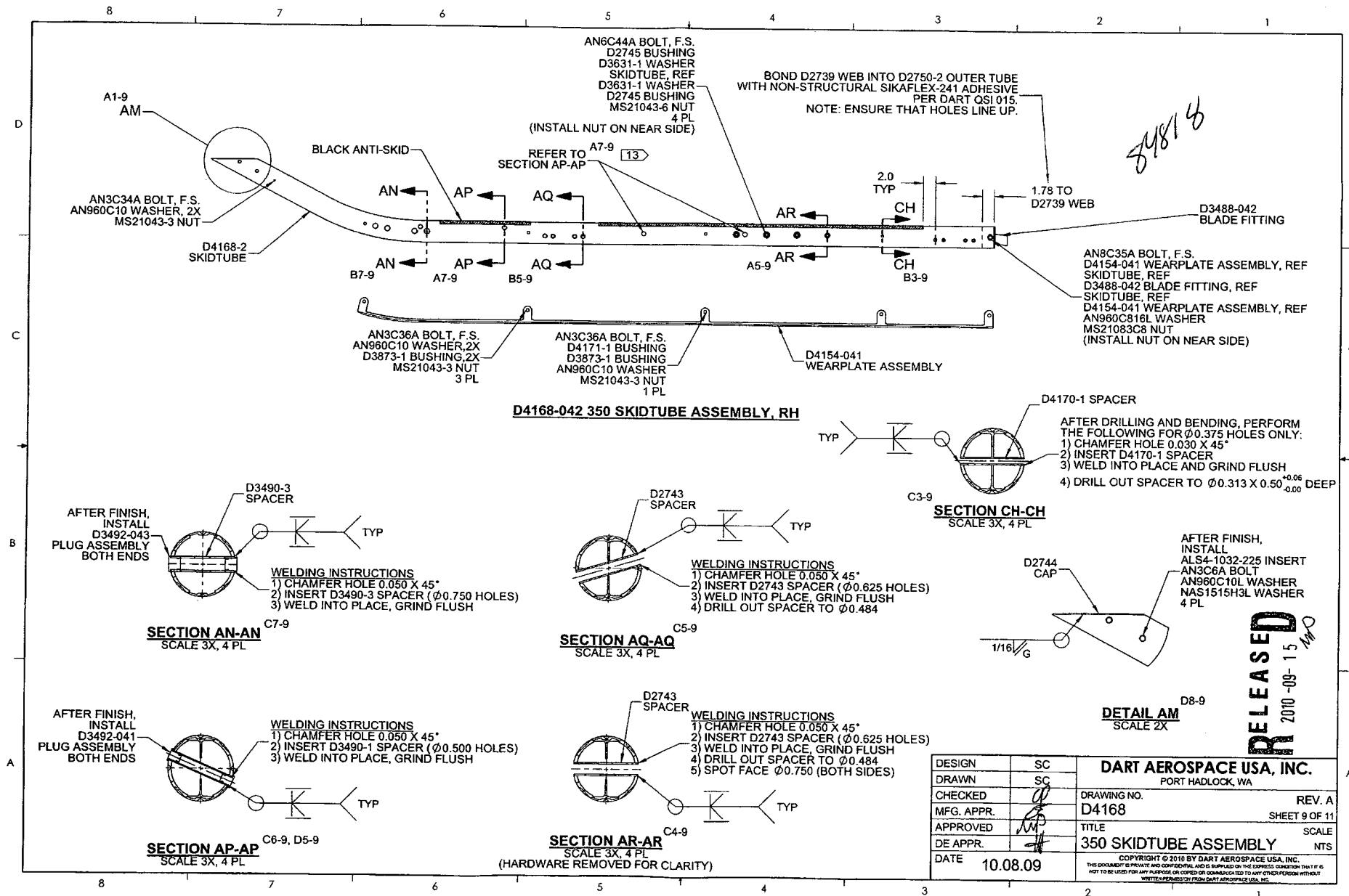
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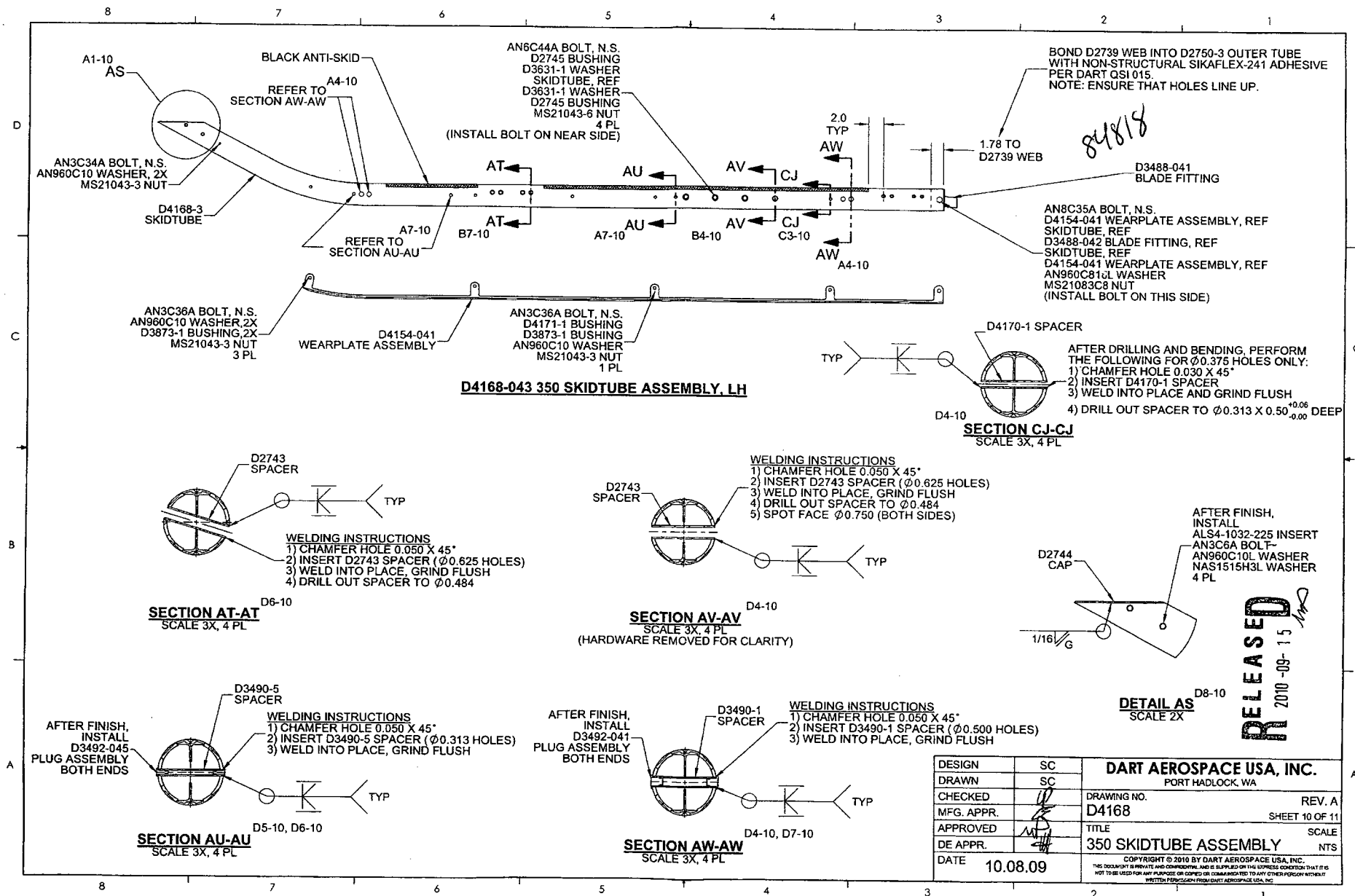
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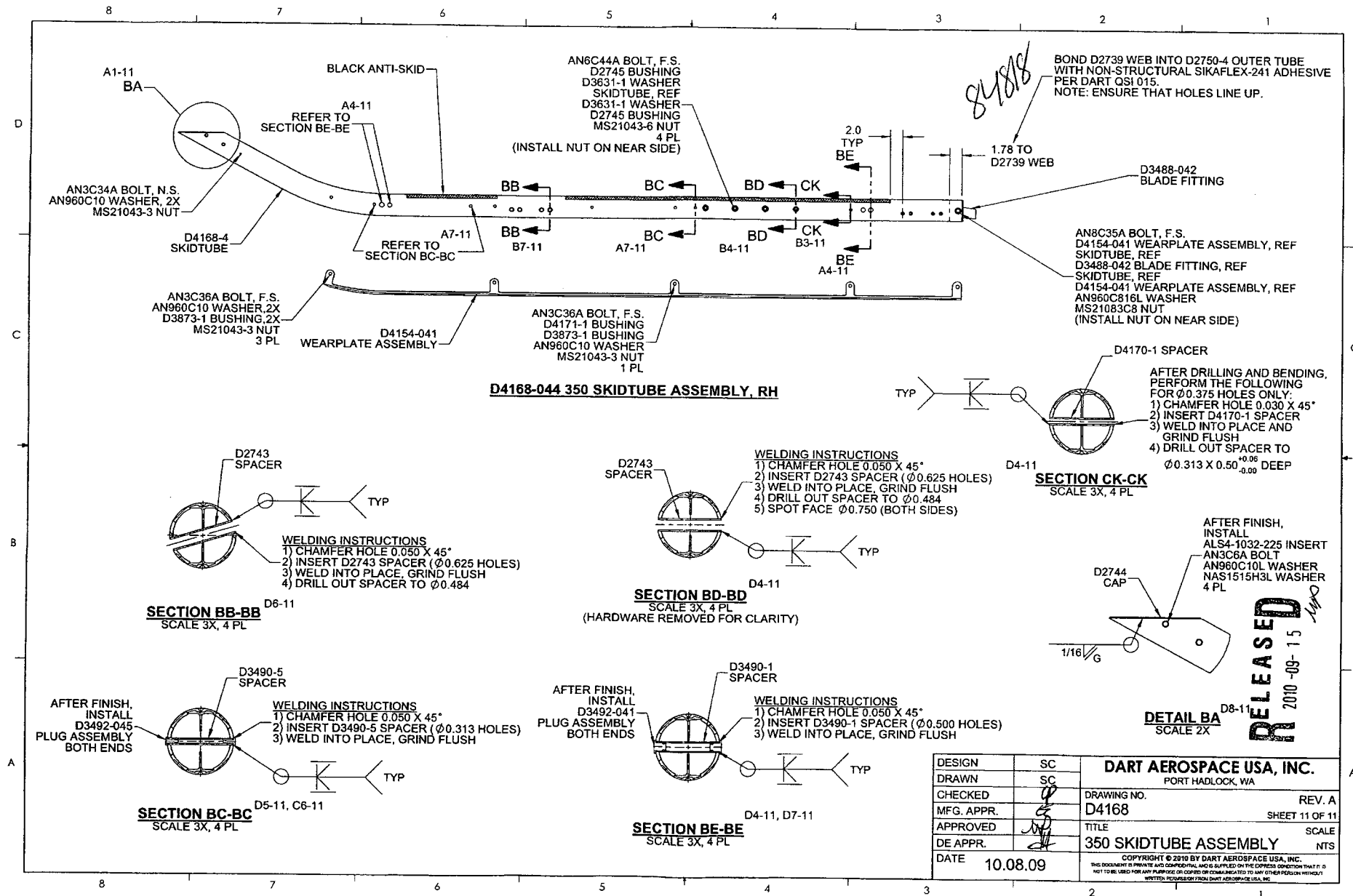
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8 7 6 5 4 3 2 1







RA 111351 D350-636-016

B75349

Received @ April 19th Dart, 2012
Inspected @ Dart April 29th, 2012

Customer: Mustang Helicopters
Customer Contact: Jim Moore
Shipped from: Blackfalds AB CANADA

Instructions for RA 111351 D350-636-016 B75349 CHG002

- Kit has been all used and all returned in zip-lock bag
- Paper work is opened therefore no longer any good
- Only D2741 Blade is savable in Kit
- Disassemble tube
- Strip tube complete
- Strip Blade Fitting D3488-042
- Strip Blade D2741
- Re alodine if necessary and re powder coat tube and D3488-042 & D2741
 - Re powder coat as per QSI 005 Gloss White
- Re assemble as per drawing
- Re pick kit for packaging
- Needs new PAPER WORK and LABELS
- Needs new BATCH #
- All work done needs to be under new Work Order #

Time Estimate = 5 HOUR (Finishing & stores)

Departments Required: Finishing & Stores

Pictures Attached = YES

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

